

**Work Order ID 70460**

Page 1

Thursday, June 09, 2011 7:00:04 AM

Item ID: D206-642-247

Accept



Setup Start



Revision ID:

Stop



Item Name: Wearshoe

Start Date: 6/9/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/10/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9466	Rev A								
IIN D206-642	Rev N								

100

0.00



DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D206-642-247  
CHG002

for CL 11-6-9

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

11/6/9 SP 10

**Work Order ID 70460**

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Thursday, June 09, 2011 7:00:04 AM

Item ID: D206-642-247

Accept



Setup Start



Revision ID:

Stop



Item Name: Wearshoe

Start Date: 6/9/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/10/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

S. W. L. S. L. S.

④

130

Memo

0.00



Packaging

0.00

Packaging

Identify and pack for shipping as per PPP D206-642-247

R. O. B.

a. l. c. l. a. s. s.

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

— n. l. c. l. a. s. s.

MK  
11-06-09

# Picklist Print

Thursday, June 09, 2011 7:00:01 AM

Page 1

Work Order ID: 70460

Parent Item: D206-642-247

Parent Item Name: Wearshoe



Start Date: 6/9/2011

Required Date: 6/10/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: New Issue Aug. 23/2010 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960C10L  washer	NAS1149C0332 R	Purchased	No			110	Each	0.0000	44	44			
D3535-13  Wearshoe		Manufactured	No			110	Each	6.0000	1	1			
<div>Location</div> <div>FP018</div> <div>65930</div> <div>Loc Qty</div> <div>6</div> <div>6</div> <div>Loc Code</div>													
D3535-21  Wearshoe		Manufactured	No			110	Each	4.0000	1	1			
<div>Location</div> <div>FP018</div> <div>65788</div> <div>Loc Qty</div> <div>4</div> <div>4</div> <div>Loc Code</div>													
D3535-33  Wearshoe		Manufactured	No			110	Each	3.0000	1	1			
<div>Location</div> <div>FP019</div> <div>66267</div> <div>Loc Qty</div> <div>3</div> <div>3</div> <div>Loc Code</div>													
D3536-13  Gasket		Manufactured	No			110	Each	0.0000	1	1			

M117460 SP

SP

SP

SP

B70463 11/6/98

# Picklist Print

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Work Order ID: 70460

Parent Item: D206-642-247

Parent Item Name: Wearshoe



Start Date: 6/9/2011

Required Date: 6/10/2011

Start Qty: 1.00

Required Qty: 1.00

D3536-21



Gasket

Manufactured No

110

Each

5.0000

1

1



Location

Loc Qty

Loc Code

FP011

5

61684

5

Manufactured No

110

Each

1.0000

-1

1



D3536-33



Gasket

Location

Loc Qty

Loc Code

FP012

1

58685

1

Manufactured No

110

Each

60.0000

4

4



D3537-1



Wearpad

Location

Loc Qty

Loc Code

FP017

60

69817

60

Manufactured No

110

Each

1.0000

1

1



D3537-3



Wearpad

Location

Loc Qty

Loc Code

FP017

1

35697

11/6/9 B 69292

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Shop Packet Print

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# Picklist Print

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Thursday, June 09, 2011 7:00:01 AM

Work Order ID: 70460

Parent Item: D206-642-247

Parent Item Name: Wearshoe



Start Date: 6/9/2011

Required Date: 6/10/2011

Start Qty: 1.00

Required Qty: 1.00

MS27039C1-08

Purchased

No

110

Each

1,048.000

44

44



SCREW



ML16373

(244)

5

Location

Loc Qty

Loc Code

FP-A

1

116022

1

ST293

1047

116373

47

117291

1000

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Shop Packet Print

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## 4.3 206A/B HIGH GEAR SKIDTUBES

Item	Qty -211	Qty -212	Qty -213	Qty -214	Qty -241	Qty -247	Part Number	Description
	X						D206-642-211	SKIDTUBE INSTALLATION, LH
		X					D206-642-212	SKIDTUBE INSTALLATION, RH
			X				D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
	1	1	1	1	X		D206-642-241	SKIDTUBE
						X	D206-642-247	WEARSHOE KIT (REPLACES -243)
	1	1	1	1			D206-651-041	* 206 GHW ADAPTER <sup>(3)</sup>
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG <sup>(1)</sup>
2B					18		D2651-3	* O-RING <sup>(1)</sup>
3					1		D2646	* AFT CAP <sup>(1)</sup>
4					2		MS27039-1-08	* SCREW <sup>(1)</sup>
5					2		AN960JD10L	* WASHER <sup>(1)</sup>
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			AN960JD10	WASHER
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT <sup>(2)</sup>
14B			2	2			MS21042-5	* NUT (OR MS21042L5) <sup>(2)</sup>
15	8	8	8	8			AN960JD516	WASHER
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			AN960JD416	WASHER
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A					4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
22B					1	1	D3536-13	GASKET
23A					1	1	D3535-21	WEARSHOE (REPLACES D2656-21)
23B					1	1	D3536-21	GASKET
24A					1	1	D3535-33	WEARSHOE (REPLACES D2656-33)
24B					1	1	D3536-33	GASKET
26A					44	44	MS27039C1-08	SCREW
26B					44	44	AN960C10L	WASHER
26C					44		ALS7-1032-130	* INSERT <sup>(1)</sup> (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			AN960JD616	WASHER
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			AN960C416	WASHER
36	1	1	1	1			D3413-1	RING (REPLACES D2655)
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

NOTES: <sup>(1)</sup> DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE<sup>(2)</sup> MAY BE REQUIRED ON -213/-214 INSTALLATIONS<sup>(3)</sup> NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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